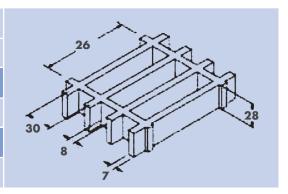


# GRP - plastic gratings GRATING TYPE SCH 30/28\_ISO

Mesh width	mm 100 x 30	
Inside diameter	mm 92 x 22	
Height	mm 28	
Bar thickness	mm 8 surface	
	mm 7 underside	
Colour	Opal green	



	isophthalic polyester resin
Raw material	Glass fibre Direct Roving + Panel Type "E"
	Halogen-free inorganic fillers

Resin	Elastic module	Breakdown tension
IFR	12250 MPa	310 MPa

5	standard plates
m	m 1000 x <u>2000</u>
m	m 1200 x <u>3000</u>
m	m 1500 x <u>2000</u>
W	eight kg/m² 12
Tolerance	± mm 5 plate dimension
loierance	± mm 2 height

	S	smooth	Slip-resistant grade R10 V10 standard DIN E51130
Surface	М	concave "Meniscus"	Slip-resistant grade R13 V10 standard DIN E51130
	Α	with quartz	Slip-resistant grade R13 V10 standard DIN E51130

Ageing resistance	Accelerated ageing test with UV-lamp in accordance with ASTM G154-06 passed with 5 points on the grey scale and without any obvious defects (1500 hours exposure with alternating cycles of 4 hours UV temperature 60°C and 4 hours condensation temperature 50°C, irradiated by UVB-lamps 313 nm, irradiation 0.71 W/m²).
	After passing through the cycles heat, cold and moisture in accordance with the standard UNI EN ISO 9142/04 standard (21 cycles type D3) they do not show any remaining defects.



## GRP - plastic gratings GRATING TYPE SCH 30/28\_ISO

#### SUGGESTED MAXIMUM LOADS

Carrier	Linear at both ends of the plate

Limits depend on Deflection (downward expansion under load)

the maximum permitted deflection is 1/100 of the difference between the carriers

In accordance with the standard DIN 25437-3 the deflection of the floor covering under exposure to the agreed load must not exceed 1/200 of the span, whilst the height difference to the neighbouring joint must not exceed 4 mm.

DISTRIBUTED LOAD		
Distance between the carriers	Load with deflection = 1/200	Load with deflection = 1/100
[cm]	[	[kg/m²]
50	1750	3500
70	600	1250
90	300	600
110	150	300

CONCENTRATED LOAD		
Distance between the carriers	Load with deflection = 1/200	Load with deflection = 1/100
[cm]	[	kg/m²]
50	500	1050
70	250	550
90	150	300
110	100	200

All lower loads are permissible.

Limits depend on the permissible tensions (depending on the load). The **maximum permissible tension** is 1/5 of the breakdown tension (safety number: 5 – the breaking load is 5 times the specified landing).

DISTRIBUTED LOAD	
Distance between the carriers	maximum permissible load
[cm]	[kg/m²]
50	6400
70	3250
90	1950
110	1300

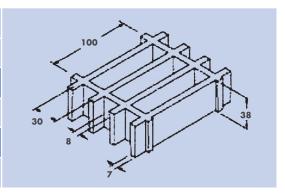
CONCENTRATED LOAD	
Distance between the	maximum permissible load
carriers [cm]	[kg/m²]
50	1600
70	1150
90	850
110	700

- The data provided in the table should be considered reference values for the standard materials at the surrounding temperature. Even though they are not to be considered guaranteed characteristics, they are based on our experience and are provided to the best of our knowledge.
- In conformity with standard DIN 25437-3 the following associated reduction factors must be considered: 0.75 for interior areas, 0.65 for outdoor areas and 0.50 for media exposure.
- Irrespective of environmental influences, the chemical stability must be checked by establishing contact with ProMetall's technical department.
- At higher loads the pressure resistance must be checked.



# GRP - plastic gratings GRATING TYPE SCH 30/38\_ISO

Mesh width	mm 100 x 30
Inside diameter	mm 92 x 22
Height	mm 38
Bar thickness	mm 8 surface
	mm 7 underside
Colour	Opal green



Raw material	Polyester resin
	Glass fibre Direct Roving + Panel Type "E"
	Halogen-free inorganic fillers

Resin	Elastic module	Breakdown tension
IFR	12250 MPa	310 MPa

S	itandard plates	SUPPO
mı	m 1200 x <u>3000</u>	ORTING BAP.
		SUPPORTING BARDIRECTION
W	eight kg/m² 18	
Tolerance	± mm 5 plate dimension	
Total diffe	± mm 2 height	

Surface	S	smooth	Slip-resistant grade R10 V10 standard DIN E51130
	М	concave "Meniscus"	Slip-resistant grade R13 V10 standard DIN E51130
	Α	with quartz	Slip-resistant grade R13 V10 standard DIN E51130

Ageing resistance	Accelerated ageing test with UV-lamp in accordance with ASTM G154-06 passed with 5 points on the grey scale and without any obvious defects (1500 hours exposure with alternating cycles of 4 hours UV temperature 60°C and 4 hours condensation temperature 50°C, irradiated by UVB-lamps 313 nm, irradiation 0.71 W/m²).	
	After passing through the cycles heat, cold and moisture in accordance with the standard UNI EN ISO 9142/04 standard (21 cycles type D3) they do not show any remaining defects.	



## GRP - plastic gratings GRATING TYPE SCH 30/38\_ISO

#### SUGGESTED MAXIMUM LOADS

Carrier Linear at both ends of the plate

Limits depend on Deflection (downward expansion under load)

the maximum permitted deflection is 1/100 of the difference between the carriers

In accordance with the standard DIN 25437-3 the deflection of the floor covering under exposure to the agreed load must not exceed 1/200 of the span, whilst the height difference to the neighbouring joint must not exceed 4 mm.

DISTRIBUTED LOAD		
Distance between the carriers	Load with deflection = 1/200	Load with deflection = 1/100
[cm]	[	[kg/m²]
50	4350	8750
70	1550	3150
90	750	1500
110	400	800

CONCENTRATED LOAD		
Distance between the carriers	Load with deflection = 1/200	Load with deflection = 1/100
[cm]	[	kg/m²]
50	1350	2700
70	650	1350
90	400	800
110	250	550

All lower loads are permissible.

Limits depend on the permissible tensions (depending on the load). The **maximum permissible tension** is 1/5 of the breakdown tension (safety number: 5 – the breaking load is 5 times the specified landing).

maximum permissible load
[kg/m²]
11850
6050
3650
2450

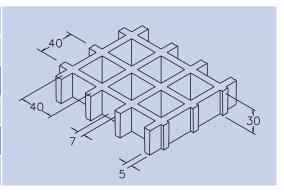
CONCENTRATED LOAD	
Distance between the carriers	maximum permissible load
[cm]	[kg/m²]
50	2950
70	2100
90	1650
110	1350

- The data provided in the table should be considered reference values for the standard materials at the surrounding temperature. Even though they are not to be considered guaranteed characteristics, they are based on our experience and are provided to the best of our knowledge.
- In conformity with standard DIN 25437-3 the following associated reduction factors must be considered: 0.75 for interior areas, 0.65 for outdoor areas and 0.50 for media exposure.
- Irrespective of environmental influences, the chemical stability must be checked by establishing contact with ProMetall's technical department.
- At higher loads the pressure resistance must be checked.



# GRP - plastic gratings GRATING TYPE SCH 40/30\_ISO

Mesh width	mm 40 x 40
Inside diameter	mm 33 x 33
Height	mm 30
Bar thickness	mm 7 surface
bar mickness	mm 5 underside
Colour	Opal green



	Polyester resin	
Raw material	Glass fibre Direct Roving + Panel Type "E"	
	Halogen-free inorganic fillers	

Resin	Elastic module	Breakdown tension
IFR	12250 MPa	310 MPa

S	Standard plates
mr	m 1000 x 2000
mr	m 1200 x 3000
We	eight kg/m² 12
Tolerance	± mm 5 plate dimension
Tolerance	± mm 2 height

Surface	S	smooth	Slip-resistant grade R10 V10 standard DIN E51130
	М	concave "Meniscus"	Slip-resistant grade R13 V10 standard DIN E51130
	Α	with quartz	Slip-resistant grade R13 V10 standard DIN E51130

Ageing resistance	Accelerated ageing test with UV-lamp in accordance with ASTM G154-06 passed with 5 points on the grey scale and without any obvious defects (1500 hours exposure with alternating cycles of 4 hours UV temperature 60°C and 4 hours condensation temperature 50°C, irradiated by UVB-lamps 313 nm, irradiation 0.71 W/m²).
	After passing through the cycles heat, cold and moisture in accordance with the standard UNI EN ISO 9142/04 standard (21 cycles type D3) they do not show any remaining defects.



### GRP - plastic gratings GRATING TYPE SCH 40/30\_ISO

#### SUGGESTED MAXIMUM LOADS

Carrier Linear at both ends of the plate

Limits depend on Deflection (downward expansion under load)

the maximum permitted deflection is 1/100 of the difference between the carriers

In accordance with the standard DIN 25437-3 the deflection of the floor covering under exposure to the agreed load must not exceed 1/200 of the span, whilst the height difference to the neighbouring joint must not exceed 4 mm.

DISTRIBUTED LOAD		
Distance between the carriers	Load with deflection = 1/200	Load with deflection = 1/100
[cm]	[	[kg/m²]
50	1300	2600
70	450	950
90	200	400

CONCENTRATED LOAD		
Distance between the carriers	Load with deflection = 1/200	Load with deflection = 1/100
[cm]	[	kg/m²]
50	400	800
70	200	400
90	100	250

All lower loads are permissible.

Limits depend on the permissible tensions (depending on the load). The **maximum permissible tension** is 1/5 of the breakdown tension (safety number: 5 – the breaking load is 5 times the specified landing).

maximum permissible load
[kg/m²]
4350
2200
1300
900

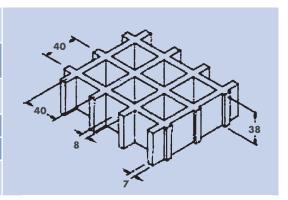
maximum permissible load
[kg/m²]
1050
750
600
450

- The data provided in the table should be considered reference values for the standard materials at the surrounding temperature. Even though they are not to be considered guaranteed characteristics, they are based on our experience and are provided to the best of our knowledge.
- In conformity with standard DIN 25437-3 the following associated reduction factors must be considered: 0.75 for interior areas, 0.65 for outdoor areas and 0.50 for media exposure.
- Irrespective of environmental influences, the chemical stability must be checked by establishing contact with ProMetall's technical department.
- At higher loads the pressure resistance must be checked.



### GRP - plastic gratings GRATING TYPE SCH 40/38\_ISO

Mesh width	mm 40 x 40	
Inside diameter	mm 32 x 32	
Height	mm 38	
Bar thickness	mm 8 surface	
Dai mickness	mm 7 underside	
Colour	Opal green	



	Polyester resin	
Raw material	Glass fibre Direct Roving + Panel Type "E"	
	Halogen-free inorganic fillers	

Resin	Elastic module	Breakdown tension
IFR	12250 MPa	310 MPa

S	Standard plates
mı	m 1000 x 2000
mı	m 1200 x 3000
W	eight kg/m² 19
Tolerance	± mm 5 plate dimension
loierance	± mm 2 height

Surface	S	smooth	Slip-resistant grade R10 V10 standard DIN E51130
	М	concave "Meniscus"	Slip-resistant grade R13 V10 standard DIN E51130
	А	with quartz	Slip-resistant grade R13 V10 standard DIN E51130

Ageing resistance	Accelerated ageing test with UV-lamp in accordance with ASTM G154-06 passed with 5 points on the grey scale and without any obvious defects (1500 hours exposure with alternating cycles of 4 hours UV temperature 60°C and 4 hours condensation temperature 50°C, irradiated by UVB-lamps 313 nm, irradiation 0.71 W/m²).
	After passing through the cycles heat, cold and moisture in accordance with the standard UNI EN ISO 9142/04 standard (21 cycles type D3) they do not show any remaining defects.

<sup>\*</sup> Upon request also available in other colours



### GRP - plastic gratings GRATING TYPE SCH 40/38\_ISO

#### SUGGESTED MAXIMUM LOADS

Carrier Linear at both ends of the plate

Limits depend on Deflection (downward expansion under load)

the maximum permitted deflection is 1/100 of the difference between the carriers

In accordance with the standard DIN 25437-3 the deflection of the floor covering under exposure to the agreed load must not exceed 1/200 of the span, whilst the height difference to the neighbouring joint must not exceed 4 mm.

DISTRIBUTED LOAD		
Distance between the carriers	Load with deflection = 1/200	Load with deflection = 1/100
[cm]	I	[kg/m²]
50	3300	6650
70	1200	2400
90	550	1100
110	300	600

CONCENTRATED LOAD		
Distance between the carriers	Load with deflection = 1/200	Load with deflection = 1/100
[cm]	[	[kg/m²]
50	1000	2050
70	500	1050
90	300	600

All lower loads are permissible.

Limits depend on the permissible tensions (depending on the load). The **maximum permissible tension** is 1/5 of the breakdown tension (safety number: 5 – the breaking load is 5 times the specified landing).

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1 <sup>2</sup> ]
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0
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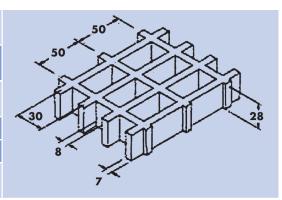
CONCENTRATED LOAD	
Distance between the carriers	maximum permissible load
[cm]	[kg/m²]
50	2250
70	1600
90	1250
110	1000

- The data provided in the table should be considered reference values for the standard materials at the surrounding temperature. Even though they are not to be considered guaranteed characteristics, they are based on our experience and are provided to the best of our knowledge.
- In conformity with standard DIN 25437-3 the following associated reduction factors must be considered: 0.75 for interior areas, 0.65 for outdoor areas and 0.50 for media exposure.
- Irrespective of environmental influences, the chemical stability must be checked by establishing contact with ProMetall's technical department.
- At higher loads the pressure resistance must be checked.



## GRP - plastic gratings GRATING TYPE SCH 50/28\_ISO

Mesh width	mm 50 x 30
Inside diameter	mm 42 x 22
Height	mm 28
Bar thickness	mm 8 surface
bar mickness	mm 7 underside
Colour	Opal green



Raw material	Polyester resin
	Glass fibre Direct Roving + Panel Type "E"
	Halogen-free inorganic fillers

Resin	Elastic module	Breakdown tension
IFR 12250 MPα		310 MPa

S	itandard plates	SUPPOR.
mi	m 1000 x <u>2000</u>	SUPPORTING BARDIRECTION
W	eight kg/m² 15	
Tolerance	± mm 5 plate dimension	
lolerance	± mm 2 height	

	S	smooth	Slip-resistant grade R10 V10 standard DIN E51130
Surface	М	concave "Meniscus"	Slip-resistant grade R13 V10 standard DIN E51130
	Α	with quartz	Slip-resistant grade R13 V10 standard DIN E51130

Ageing resistance	Accelerated ageing test with UV-lamp in accordance with ASTM G154-06 passed with 5 points on the grey scale and without any obvious defects (1500 hours exposure with alternating cycles of 4 hours UV temperature 60°C and 4 hours condensation temperature 50°C, irradiated by UVB-lamps 313 nm, irradiation 0.71 W/m²).
	After passing through the cycles heat, cold and moisture in accordance with the standard UNI EN ISO 9142/04 standard (21 cycles type D3) they do not show any remaining defects.

<sup>\*</sup> Upon request also available in other colours



## GRP - plastic gratings GRATING TYPE SCH 50/28\_ISO

#### SUGGESTED MAXIMUM LOADS

Carrier	Linear at both ends of the plate	
	Limits depend on	Deflection (downward expansion under load)
	the maximum perm	itted deflection is 1/100 of the difference between the carriers
		05/07/04 1 1 1 4 1 4 1 1 1 1 1 1

In accordance with the standard DIN 25437-3 the deflection of the floor covering under exposure to the agreed load must not exceed 1/200 of the span, whilst the height difference to the neighbouring joint must not exceed 4 mm.

DISTRIBUTED LOAD			CONCENTRATED LOAD		
Distance between the carriers	Load with deflection = 1/200	Load with deflection = 1/100	Distance between the carriers	Load with deflection = 1/200	Load with deflection = 1/100
[cm]	[kg/m²]		[cm]	[kg/m²]	
50	1750	3500	50	500	1050
70	600	1250	70	250	550
90	300	600	90	150	300
110	150	300	110	100	200

All lower loads are permissible.

Limits depend on the permissible tensions (depending on the load). The **maximum permissible tension** is 1/5 of the breakdown tension (safety number: 5 – the breaking load is 5 times the specified landing).

maximum permissible load
[kg/m²]
6400
3250
1950
1300

CONCENTRATED LOAD		
Distance between the carriers	maximum permissible load	
[cm]	[kg/m²]	
50	1600	
70	1150	
90	850	
110	700	

- The data provided in the table should be considered reference values for the standard materials at the surrounding temperature. Even though they are not to be considered guaranteed characteristics, they are based on our experience and are provided to the best of our knowledge.
- In conformity with standard DIN 25437-3 the following associated reduction factors must be considered: 0.75 for interior areas, 0.65 for outdoor areas and 0.50 for media exposure.
- Irrespective of environmental influences, the chemical stability must be checked by establishing contact with ProMetall's technical department.
- At higher loads the pressure resistance must be checked.